

Work Order ID 144413

April 15, 2016 4:01:43 PM

144413

Page 1

Item ID: D4784-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/17/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: SA Date: 20160414 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4784	D

100	Pick Kit	0.00
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100

Packaging	Memo	0.00
-----------	------	------

Packaging

MAY 24 2016

DAS
6
9-89

110	Assemble as per dwg	0.00
-----	---------------------	------

110

HandFinish	Memo	0.56
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Hand Finishing

Transfer drill from D4687-210 to label plate as per dwg. Install as per dwg.

①

DAS
43
9-89

MAY 26 2016

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC	Memo	0.02
----	------	------

Quality Control

①

DAS
38
9-89

MAY 27 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>wlb</u>	0.00							
130									
Packaging	Memo	0.01		131444					<u>in of all blocks</u>
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							<u>MLJ MAY 27 2016</u>
Quality Control									

MLJ **MAY 27 2016**

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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OTHER : ☐																					

Picklist Print

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Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.03.18 NEW ISSUE DD VERF:JLM IPP
REV:B 13.06.17 as per dwg rev.A DD VERF:JLM IPP REV:C
13.06.17 as per dwg rev.pb1 DD VERF:JLM IPP REV:D 13.06.21
DWG REV.B DD VERF:JFS IPP REV:E 13.12.02 DWG
REV.C DD VERF:JLM IPP REV:F 15.01.19 DWG REV.pd1
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
97447A010 Blind Rivet		Purchased	No				Each	188.0000		4			
97447A010									**			DAS	
												6	
												9-89	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST589			188					
					m131311			188					
D2530 Handle Weldment		Manufactured	No				Each	1.0000		1			
D2530									**				
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST379			1					
					140965			1					
D2535 Spring		Manufactured	No				Each	71.0000		2			
D2535									**				
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST008			46					
					138588			2					
					139657			44					
					ST012a			25					
					143808			25					

Handwritten notes: 13141234 (1e) 2014/05/28

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
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Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

Each 21.0000 2

D2537

Bushing

**

Location

Loc Qty

Loc Code

ST008

21

139004

1

141054

20

Each

0.0000

1

D3914-041

Manufactured No

D3914-041

Long Basket Lid Assembly (350)

D3917-3

Manufactured No

Each 93.0000

6

D3917-3

Washer

**

Location

Loc Qty

Loc Code

ST058

93

141536

93

Each

37.0000

2

D3953-3

Manufactured No

D3953-3

Gas Spring Stud, Lid

**

Location

Loc Qty

Loc Code

ST062

37

138388

2

141606

35

Each

38.0000

2

D3953-7

Manufactured No

D3953-7

Spring Spacer

**

Location

Loc Qty

Loc Code

ST062

38

138972

38

DAS
8-89
MAY 24 2016

B144413(11) 11/16/03/25

DAS
8-89

DAS
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DAS
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Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

Each 35.0000 2

D3953-9

Gas Spring Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

ST062

35

139013

2

141591

33

Each

43.0000

2

DAS
6
9-89

D3953-17 Manufactured No

D3953-17

Gas Spring Spacer

Location

Loc Qty

Loc Code

ST062

43

141477

25

142705

18

Each

32.0000

1

DAS
6
9-89

D3953-19 Manufactured No

D3953-19

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST062

32

138913

32

Each

24.0000

1

DAS
6
9-89

D3953-21 Manufactured No

D3953-21

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST063

24

139553

6

141546

18

DAS
6
9-89

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : _____																									

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Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

D3969-3 Manufactured No

Each 16.0000 1

D3969-3

Spring (Basket Lid)

**

DA6
6
8-89

Location

Loc Qty

Loc Code

ST365

16

140555

6

141701

10

D4785-041 Manufactured No

Each 0.0000 1

D4785-041

Long Basket Base Assembly, LH/RH

D4786-210

Manufactured No

Each 2.0000 1

D4786-210

Placard, Max Load

**

DA6
6
8-89

Location

Loc Qty

Loc Code

ST126

2

128577

2

AN3-14A Purchased No

Each 97.0000 4

AN3-14A

Bolt

**

DA6
6
8-89

Location

Loc Qty

Loc Code

over003

80

m133992

50

m134360

30

ST349

17

m134167

17

MAY 24 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
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Root Cause		FAULT CATEGORY							
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Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : ☐							
Misidentified ☐	Past Due ☐								

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Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-16A

Purchased

No

Each

88.0000

2

AN3-16A

Bolt

DAS

6
9-89

Location

Loc Qty

Loc Code

GA

45

117441

45

ST348

43

M133790

43

2

AN310C4

Purchased

No

Each

82.0000

2

AN310C4

Nut

DAS

6
9-89

Location

Loc Qty

Loc Code

OVER007

30

M134370

30

ST331

52

M133694

2

M133990

50

2

AN310-4

Purchased

No

Each

108.0000

3

AN310-4

Nut

DAS

6
9-89

Location

Loc Qty

Loc Code

GA

25

M127815

25

OVER007

75

M133990

25

M134180

50

ST331

8

M133790

8

3

MAY 24 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐																					

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Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-12

Purchased

No

Each

89.0000

3

AN4-12

Bolt

Location

Loc Qty

Loc Code

ST344

89

m133988

49

m134370

40

AN5-17A

Purchased

No

Each

147.0000

4

AN5-17A

Bolt

Location

Loc Qty

Loc Code

GA

33

117872

33

over003

75

m134606

75

ST337

39

m134055

39

MS21042L3

Purchased

No

Each

1,784.000

6

MS21042L3

Nut

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

786

m133790

3

m134360

783

ST304

898

m134039

12

m134360

886

DAG

6

9-89

3

DAG

6

9-89

4

DAG

6

9-89

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Shop Packet Print

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							

Picklist Print

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Page 7

Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

Each

521.0000

4

MS21042L5

Nut

Location

Loc Qty

Loc Code

GA

133

m127813

133

OVER007

100

m134509

100

ST303

288

m134055

38

m134567

250

Each

170.0000

3

MS24665-151

Purchased

No

MS24665-151

Cotter Pin

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

106

m133769

6

m134294

100

Each

47.0000

2

MS24665-300

Purchased

No

MS24665-300

COTTER PIN

Location

Loc Qty

Loc Code

GA

30

118234

30

ST288

17

M128812

17

MAY 24 2016

April 15, 2016 4:01:43 PM

Shop Packet Print

Page 7

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
		OTHER : ☐																			

Picklist Print

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Page 8

Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

1,915.000

8

NAS1149F0332P

Washer

DAS

6

8-89

Location

Loc Qty

Loc Code

GA

312

m133709

312

ST262

1603

m134134

103

m134257

1500

NAS1149C0432R

Purchased

No

Each

1,223.000

2

NAS1149C0432R

WASHER

DAS

6

8-89

Location

Loc Qty

Loc Code

GA

498

m125807

428

m133790

70

ST266

725

m134073

725

NAS1149F0432P

Purchased

No

Each

1,495.000

6

NAS1149F0432P

WASHER

DAS

6

8-89

Location

Loc Qty

Loc Code

ST260a

1000

M134502

1000

ST262

374

M133990

374

st268

121

M132677

121

MAY 24 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐			
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Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
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Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : ☐						
Misidentified ☐	☐	Past Due ☐							

Picklist Print

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Page 9

Work Order ID: 144413

144413

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/30/2016

Required Date: 6/17/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

Each

114.0000

4

NAS1149F0563P

Washer

Location

Loc Qty

Loc Code

ST261

114

m133515

114

~~0.15~~
0
9.89

4

MAY 24 2016

DQA: _____ Date: _____



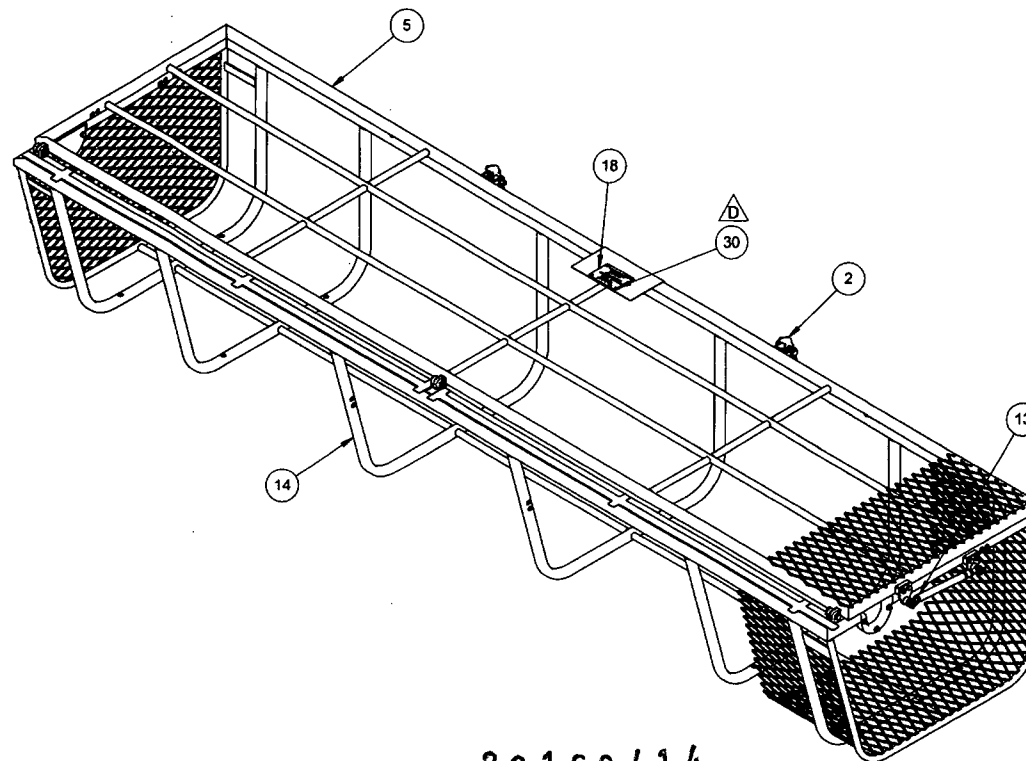
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			OTHER :																																																																		

ITEM	QTY	P/N	DESCRIPTION
1	X	D4784-011	BASKET ASSY, HEAVY DUTY LID, LH/RH
2	1	D2530	HANDLE WELDMENT
3	2	D2535	SPRING
4	2	D2537	BUSHING
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	1	D4785-041	LONG BASKET BASE ASSY, LH/RH
18	1	D4786-210	PLACARD, MAX LOAD
16	4	AN3-14A	BOLT
17	2	AN3-16A	BOLT
18	2	AN310C4	NUT, CASTELLATED
19	3	AN310-4	NUT, CASTELLATED
20	3	AN4-12	BOLT
21	4	AN5-17A	BOLT
22	6	MS21042L3	NUT, SELF-LOCKING
23	4	MS21042L5	NUT, SELF-LOCKING
24	3	MS24665-151	COTTER PIN
25	2	MS24665-300	COTTER PIN
26	8	NAS1149F0332P	WASHER
27	2	NAS1149C0432R	WASHER
28	6	NAS1149F0432P	WASHER
29	4	NAS1149F0563P	WASHER
30	4	97447A010	BLIND RIVET, PAN HEAD



D4784-011 BASKET ASSEMBLY HEAVY DUTY, LH/RH
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

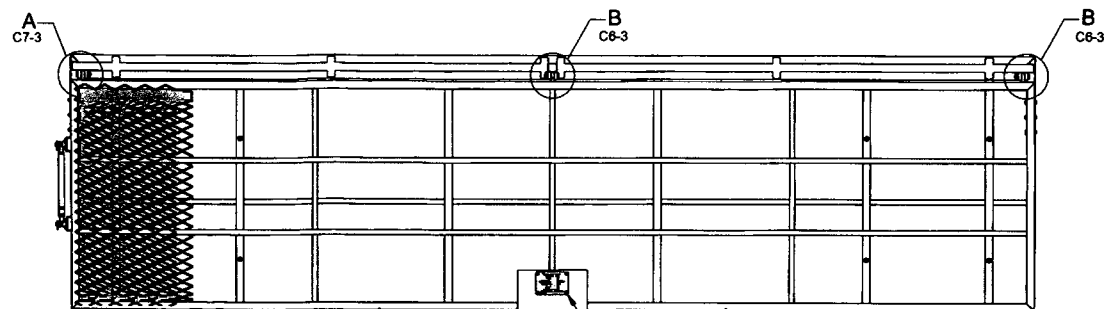
2015 MAR 16
ECN 15-530

20160414

56
144413

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 80.10 lbs

D	ADDED 97447A010 (ZN B6-1 & C3-2)	RF	15.01.13
C	REVISE D3969-3 QTY (ZN C8-1); REF PAR13-315	RF	13.11.25
B	REVISE D4785-041 SHOWN	RF	13.06.11
A	NEW ISSUE	RF	13.05.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4784	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSEMBLY	NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

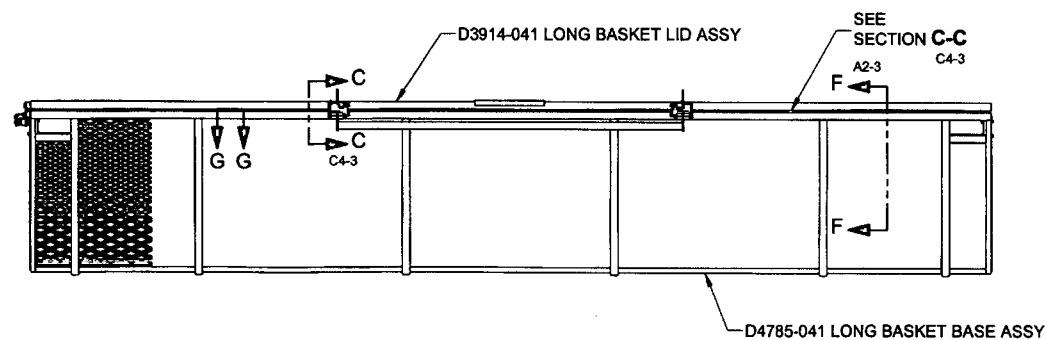
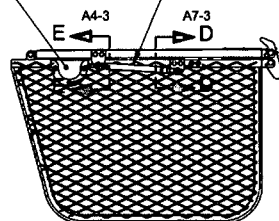


D2530
HANDLE WELDMENT

TRANSFER DRILL #30 HOLES
INSTALL D4786-210 PLACARD USING
97447A010 BLIND RIVET, 4 PL

D4021-5
BLANKING PLATE
REF, SEE SECTION F-F

D3969-3 GAS SPRING



D2931 BUMPER
NAS1149DN832J WASHER
MS20600AD4W3 RIVET



SECTION G-G
(LID ASSY REMOVED FOR CLARITY)

D4784-011 BASKET ASSEMBLY HEAVY DUTY, LH/RH
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

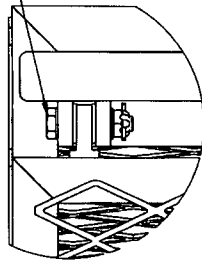
RELEASED

2015 MAR 16

APPROVED

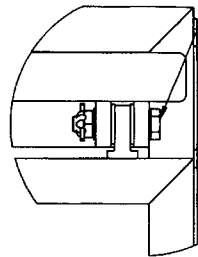
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4784	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSEMBLY	NTS
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AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



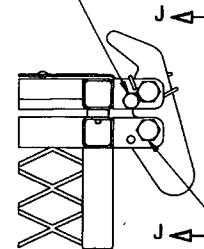
DETAIL A D6-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



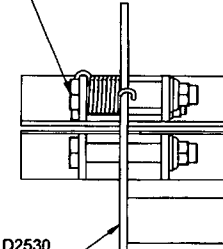
DETAIL B D2-2
D4-2

AN3-16A
MS21042L3 NUT



SECTION C-C B5-2
B3-2

AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



D2530
HANDLE WELDMENT
REF

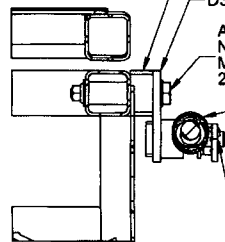
VIEW J-J

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3969-3 GAS SPRING
REF

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

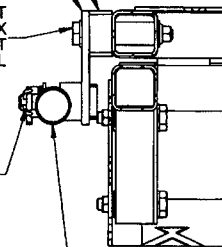


SECTION D-D B7-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

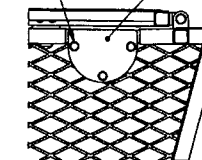
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN



D3969-3 GAS SPRING
REF

SECTION E-E B7-2

AN3-10A BOLT
NAS1149F0332P WASHER
MS21042L3 NUT
3 PL, REF



D4021-5
BLANKING PLATE
REF

SECTION F-F B2-2

RELEASED

2015 MAR 16

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4784	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSEMBLY	NTS
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